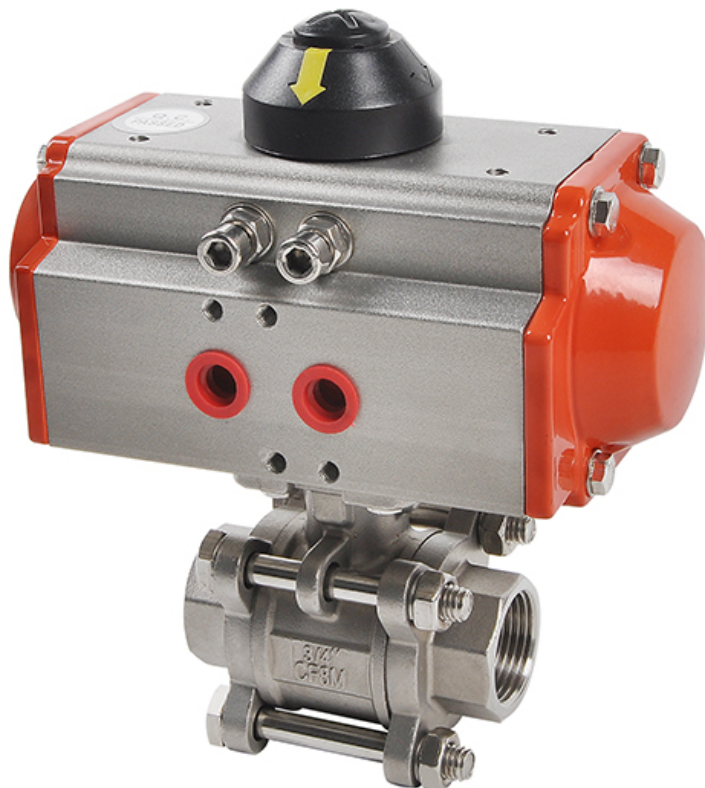


## OPERATING MANUAL



**Introduction**

The 3 piece design allows for the center part of the valve containing the ball, stem & seats to be easily removed from the pipeline. This facilitates efficient cleaning of deposited sediments, replacement of seats and gland packings, polishing out of small scratches on the ball, all this without removing the pipes from the valve body. The design concept of a three piece valve is for it to be repairable.

**Pneumatic Actuator**

Double acting	Air to open, air to close, air supply failure to keep the current position
Single Acting N/C	Air to open, interrupt air to close, air failure to close
Single Acting N/O	Air to close, interrupt air to open, air failure to open
Optional accessory	Reversing solenoid valve, limit switch box, air filter reducing valve, positioner, handle manual, lock up valve

**Technical Parameters**

Body		Valve components	
Nominal size	DN08-DN100	Seat material	PTFE: -20°C~180°C PPL: -20°C~250°C
Body material	SS304 SS316 SS316 L	Core material	SS304 SS316
Connection type	Female Thread	Stem material	SS304
Pressure Rating	PN1.0, 2.5, 4.0, 6.4, 31.5MPa	Applicable medium	Water, Liquids, Gas, Oil, Powder, Steam, Acid-base Corrosive Medium.
Structure type	Floating ball core		

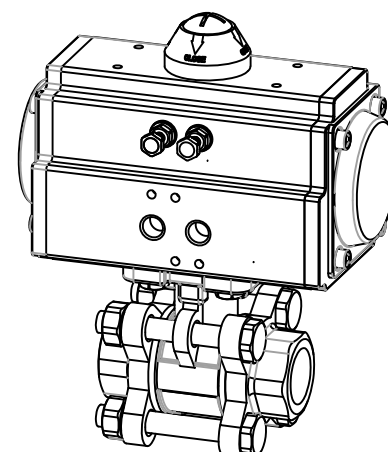
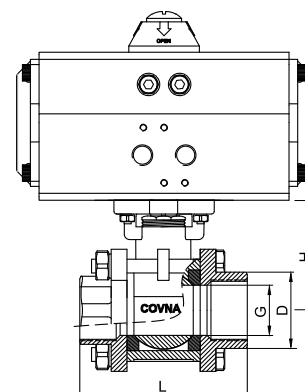
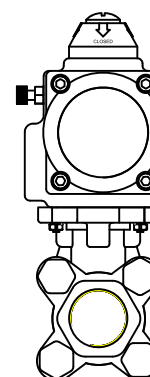
**Qutine Size drawing**

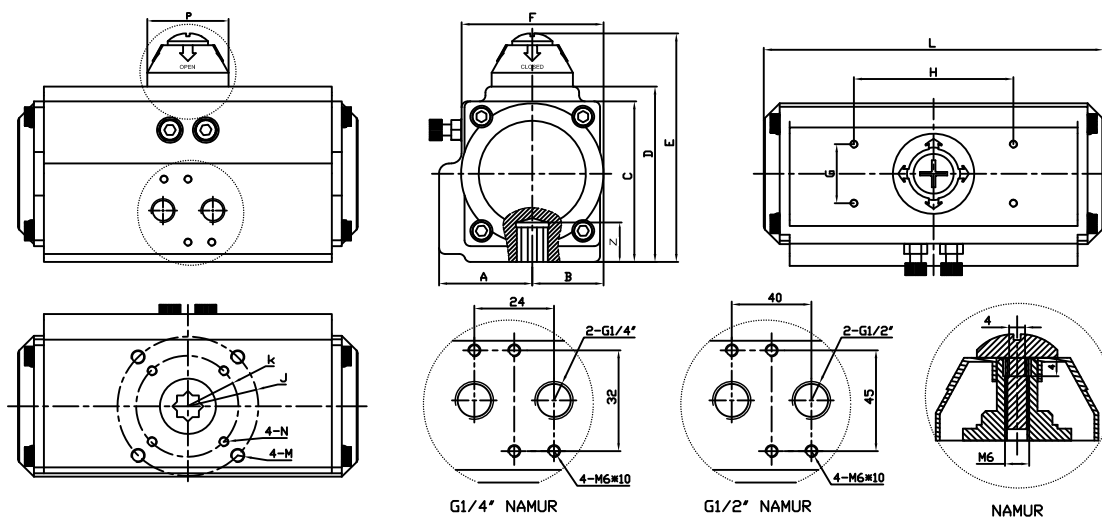
UNIT: mm

MEDLE	DN08	DN10	DN15	DN20	DN25	DN32	DN40	DN50	DN65	DN80	DN100
Actuator	AT52	AT52	AT52	AT52	AT52	AT65	AT65	AT75	AT83	AT92	At92
G	1/4"	3/8"	1/2"	3/4"	1"	1-1/4"	1-1/2"	2"	2-1/2"	3"	4"
D	11.2	12.5	15	20	25	32	40	50	65	80	100
L	60	60	72	82	90	112	120	145	185	210	268
H	42	42	42	48.5	58.5	63	71	78	100	109	140
Weight (Kg)	2.1	2.1	2.1	2.1	2.4	3.6	4.2	5.4	8.7	14.6	18

**Maintenance**

- Tightening the seal between the valve and the actuator:  
Remove the four bolts underneath the actuator. Separate the actuator from the valve.  
Tighten the nut on the top of the valve body.  
Place the actuator back on the valve and screw everything back into place.
- Tightening the seals between the valve and the inlet/outlet ports:  
Remove the torque bolts and check for any debris or damage to the gaskets.  
Use a torque wrench or other consistent method of tightening the torque bolts to reconnect the inlet and outlet ports.





**Introduction**

1. Operating media: Dry or lubricated air, or the non-corrosive gases The maximum particle diameter must less than 30 u m
2. Air supply pressure: The minimum supply pressure is 2.5 Bar The maximum supply pressure is 8 Bar
3. Operating temperature: Standard:  $-20^{\circ} \text{ c} \sim +80^{\circ} \text{ c}$  Low temperature:  $-35^{\circ} \text{ c} \sim +80^{\circ} \text{ c}$  High temperature:  $-15^{\circ} \text{ c} \sim M50^{\circ} \text{ c}$
4. Travel adjustment: Have adjustment range of  $\pm 5^{\circ}$  for the rotation at  $0^{\circ}$  and  $90^{\circ}$

**Outline Size drawing**

MODEL	A	B	C	D	E	F	G	H	J	K	N	M	L	P	Z	Air Hole
AT52	30	42.5	65.5	72.4	92.5	50.5	30	80	Ø36	Ø50	M5×8	M6×10	150	42	14	NAMUR G1/4"
AT63	36	47	81	88.5	98.5	69.5	30	80	Ø50	Ø70	M6×10	M8×13	171	42	18	NAMUR G1/4"
AT75	42.5	53	93	100	120	78	30	80	Ø50	Ø70	M6×10	M8×13	186	42	18	NAMUR G1/4"
AT83	46.5	57	98.5	109.7	129.5	86	30	80	Ø50	Ø70	M6×10	M8×13	206	42	21	NAMUR G1/4"
AT92	50	58	106	117	137	90	30	80	Ø50	Ø70	M6×10	M8×13	265	42	21	NAMUR G1/4"
AT105	57.5	64	122.5	135	155	104.5	30	80	Ø70	Ø102	M8×13	M10×16	272	42	27	NAMUR G1/4"
At125	67.5	74.5	145.5	157	177	120.5	30	80	Ø70	Ø102	M8×13	M10×16	304	60	27	NAMUR G1/4"
AT140	75.5	75.5	161	174	194	125	30	80	Ø102	Ø125	M10×16	M12×20	395	60	32	NAMUR G1/4"
AT160	87	87	184	198	228	143	30	80	Ø102	Ø125	M10×16	M12×20	462	60	32	NAMUR G1/4"
AT190	103	103	216	232	262	172	30	130	Ø102	Ø140	M10×16	M16×25	520	85	40	NAMUR G1/4"
AT210	113	113	235.5	257	287	194	30	130	Ø102	Ø140	M10×16	M16×25	538	85	40	NAMUR G1/4"
AT240	130	130	235.5	292	322	230	30	130		Ø165		M20×30	592	90	50	NAMUR G1/4"
AT270	147	147	235.5	331	361	253	30	130		Ø165		M20×30	713	90	50	NAMUR G1/2"
AT300	161	168	235.5	354	384	290	30	130	Ø165	Ø215	M20×30	M20×30	771	90	50	NAMUR G1/2"

**Common faults and inspection, troubleshooting**

Failure Phenomenon	Inspection Items	Solution
Pneumatic Valve Can Not Move	The electromagnetic valve is normal, Coil is burned, electromagnetic valve Is stuck being stolen	Solenoid valve replacement, Replacement coils, remove stolen Property.
	A separate air supply pneumatic Actuator test check seals and Whether the cylinder is damaged.	Replace a bad ring and cylinder.
	There are impurities in the spool Valve stuck.	Remove impurities, replace Damaged parts.
	the handle in a manual hand motor location.	Interchange
Slow Motion, Crawling	Supply pressure is not enough.	The increase of gas supply pressure(0.4–0.7mpa)
	Pneumatic actuator outputtorque is Too small.	Increase the pneumatic actuator Production.
	The valve spool or valve assembly too tight.	Re-assembly adjustments.
	Air supply pipe plug, flow is too small.	Exclude plug, replace the filter cartridge.
Reply Devices Without Signal	power line short circuit or open circuit.	Maintenance of power lines.
	reply within the cam position is not accurate.	Adjust the cam to the correct location
	Micro switch damaged.	Replacement micro switch